

Receiving Report

Date: 13/05/15

Supplier: MORTRAN

Packing Slip: Yes No
 Invoice: Yes No CZ
 Receipt: Cash Cr

Batch No: M12 S606

Dart P/O: 19846

Release Note Attached: Yes No N/A
 Waybill Attached: Yes No N/A
 Shipment Complete: Yes No N/A
 QC6 Inspection 45 N/A
 Work Order Blotis N/A

Discrepancies

Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments

Initials of receiver (if shipment OK) Level 12 CZ

Production/Admin:

Date 13/05/15

Received/Costing

Initial CZ

Location

H:\FORMS\Purchasing\approved purch\RECREPORT Rev D

Purchase Order Receipt Listing

Wednesday, May 15, 2013 3:43:42 PM

All Vendors PO ID PO19846 All Receipt Dates All Line Item Types
All Item ID/GL/WOs All Rec. Employees All Currencies
Grouped by Vendor ID

Page 1 of 1

All amounts are calculated in domestic currency.

Purchase Order ID/ Curr Type	Line Nbr/ Insp Req	Project ID	Reference/ Description/ Cert Std	PO U/M / Stock U/M	Required Date Required Qty	Recv Date/ Recv Emp	Recv Qty (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty (PO U/M)	MRB Qty/ MRB Reject Qty	Book Amt
PO19846	1		M304TR0.750W.120 f	5/13/2013 5/15/2013	60.0000			\$3.47	0.0000	0	\$208.45

VendorID\Vendor Name VC-MAR001 Marmon/Keystone Canada Ltd.

CAD	No	304 ss round tube f	750 x 120w	5/13/2013 5/15/2013	60.0000 LAV001			\$208.45	0.0000	0	
				5/20/2013 5/15/2013	20.0000 LAVC01			\$69.48	0.0000	0	

Total Received Quantity: 80.0000
Total Qty to Inspect (PO U/M): 0.0000
Total Reject Quantity: 0.0000
Total Receipt Value: \$277.93
Total Balance Due Quantity: 0.0000



Marmon/Keystone Canada Inc.

SPECIALTY STEELS

Picking Slip

ORDER: 1133159

Page: 1
Rep.: GEE
DATE: 05/10/2013
TIME: 7:56:01

Sold To:

DART AEROSPACE LTD
1270 ABERDEEN STREET

HAWKESBURY ON CAN

Ship To:

DART AEROSPACE LTD
1270 ABERDEEN STREET

HAWKESBURY ON CAN
K6A 1K7

Territory: 16T
Status....: 5

<u>Cust. Order#</u>	<u>Entry Date:</u>	<u>Ship Via</u>	<u>FOB</u>
---------------------	--------------------	-----------------	------------

PO19846 05/09/2013 TST OVERLAND #222212

BOUCHERVILLE

ORDER NOTES

Fax all papers to Linda Lacelle 613-632-1053

rev:01/11 GD

01 - STAINLESS STEEL SEAMLESS TUBE A/SA213 F304L 20' NO POLISH
304L smis tube 3/4" x.120" SA213aw AP
STS .750 .120 F304L

SALES TYPE: 1

Mapping...:
Ship date: 05/10/2013

QTY ORD...: 80 FT 0 IN
SNP T-D...: 0 FT 0 IN
SHIP.....: 80 FT 0 IN
WT/FT: .807

P u l l e d				R e t u r n e d			B i l l		Initial
Bin	Heat Number	Mill	Pieces @ length	Pieces @ length	Bin	Pieces	Quantity		
	Y120313		17.20						

R1A-220:

Colour Code Product -

Cust. part#: M304TR0.750W.120

TOTAL WEIGHT

0.807

Zone: K6

1 tube 2"

1/3/01/08



SHANGHAI CRYSTAL PALACE PIPE CO., LTD.

LAO GANG, PUDONG NEW AREA DISTRICT, SHANGHAI, CHINA

CRYSTAL-PALACE

MILL TEST CERTIFICATE

ISO9001:2008 ;PED Material CERTIFICATE (No.:QAC0021058/A)

DATE OF ISSUE: 2012/8/7

CUSTOMER: MARMON/KEYSTONE CANADA INC.

P.O.NO.: BN3007

COMMODITY: STAINLESS STEEL SEAMLESS TUBING

CONDITION: COLD FINISH / SOLUTION TREATED / PICKLED / PLAIN END

CERTIFICATE NO.: 2012-5-7-B-5

ORDER NO.: 2012-05-007-B

GRADE : ASTM A213-10A TP304/TP304L

HEAT NO.: (YT2089)

CHEMICAL CONTENTS (WT%)

ELEMENTS	C	Mn	P	S	Si	Ni	Cr
SPECIFICATION	≤ 0.035	≤ 2.00	≤ 0.040	≤ 0.030	≤ 0.75	8.0~11.0	18.0~20.0
RESULTS (LADLE)	0.023	0.74	0.040	0.007	0.32	8.07	18.11

PHYSICAL PROPERTIES

Dimensions	Bundle No.	Pieces	Weight (kg)	0.2%YS (Mpa)	T_S (Mpa)	EL (%)	FLARING TEST	FLATTENING TEST	HARDNESS HRB	EDDY CURRENT TEST TO E426 (100%)
O.D (inch)	W.T (inch)	Length (feet)		≥205	≥515	≥35			≤80	OK

REMARKS:

AS PER ASTM A213-10a/ASME SA213-10
WALL THICKNESS TOLERANCE AS PER ASTM A269-10
IN COMPLIANCE TO NACE MR0175-2003
IC TEST TO ASTM A262 PRACTICE E
SOLUTION HEAT TREATMENT: 1050°C X 1.5m/min

NO WELD REPAIR WAS PERFORMED
FREE FROM MERCURY CONTAMINATION
COUNTRY OF ORIGIN: CHINA
MILL TEST CERTIFICATE TO EN 10204/3.1
INVOICE NO: YK-12-08-09

MANAGER OF QUALITY ASSURANCE DEPARTMENT

QC REVIEWED

SEP 11 2012

SPECIFICATION CONTROL DRAWING

PURCHASE MATERIAL: AISI 304/316 SS SEAMLESS ROUND TUBING

SPECIFICATION: **ASTM A213 OR ASME SA213 OR ASTM A269**

WALL THICKNESS TOLERANCE PER ASTM A269 AS FOLLOWS:

OD (IN)	PERMISSABLE OD TOL (IN)	PERMISSABLE WALL TOL
UP TO $\frac{1}{2}$	± 0.005	$\pm 10\%$
$\frac{1}{2}$ TO $1\frac{1}{2}$, EXCL.	± 0.005	$\pm 10\%$
$1\frac{1}{2}$ TO $3\frac{1}{2}$, EXCL.	± 0.010	$\pm 10\%$
$3\frac{1}{2}$ TO $5\frac{1}{4}$, EXCL.	± 0.015	$\pm 10\%$
5 $\frac{1}{4}$ TO 8, EXCL.	± 0.030	$\pm 10\%$

PART NUMBER: M304TR[D|DD|D|W|TTT|
OD|WALL|

WHERE "D" = OUTSIDE DIAMETER IN INCHES
AND ".TTT" = WALL THICKNESS IN INCHES

EG. 0.375" OD X 0.065" WALL TUBING = M304TR0.375W.065

SPECIFICATION:



C

D

B

RELEASED
08/23/14

8 7 6 5 4 3 2 1

B	REFORMAT DWG. ADD SPECS (ZN DB-1), REF PAR 08-020A	CP	08.10.20
A	NEW ISSUE	DS	01.06.08
REV.	DESCRIPTION	BY	DATE
DESIGN	<i>AB</i>	DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>AB</i>	REV. B	
MFG. APPR.	<i>AB</i>	DRAWING NO.	
APPROVED	<i>AB</i>	<i>M304TR</i>	SHEET 1 OF 1
DE APPR.	<i>AB</i>	TITLE	
DATE	08.10.20	304/316 ROUND TUBING	
		SCALE	NTS

2 3 4 5 6 7 8

Copyright © 2010 by DART Aerospace Ltd.
This document is the property of DART Aerospace Ltd. and is to be used only for the purpose for which it was issued. It is
not to be used for any purpose, or copied or communicated to any other person without the express written permission of
DART Aerospace Ltd.

PURCHASE ORDER

Purchase Order ID **PO19846**

Purchase Order Date 5/9/2013

PO Print Date 5/9/2013

Page Number 1 of 1

Order From :

MARMON/KEYSTONE CANADA LTD.
290 CHEMIN DU TREMBLAY
BOUCHERVILLE, QC J4B 5X9
CA

VC-MAR001

Contact Name

Vendor Phone 800 361 8142
Vendor Fax 450 641 4357
Vendor Account Nbr

Buyer Chantal Lavoie
Requisition Nbr
Tax Resale Nbr 10127-2607
Terms Net 30
Currency CAD
FOB Destination-Collect

Ship To : DART AEROSPACE LTD

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

FAXED
(6/13/10)

Line Nbr	Reference Revision ID	Description/ Mfg ID	Req Date/ Taxable	Req Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
1	M304TR0.750W.120	304 ss round tube .750 x .120w	5/13/2013	✓ 60.00 Yes	TST ground	\$3.5000	\$210.00
1	M304TR0.750W.120	304 ss round tube .750 x .120w	5/20/2013	✓ 20.00 Yes	TST ground	\$3.5000	\$70.00

Special Inst: MATERIAL: AISI 304/316 STAINLESS STEEL SQUARE TUBING AS PER ASTM A514 MILL FINISH OR ASTM A260 MILL FINISH

PO Total: \$280.00

**MATERIAL CERTIFICATION
REQ'D UPON DELIVERY**

u CL
No substitution or deviation without consent.
Certificate of Conformity or Material Certification required - YES NO

Change Nbr: 1

Change Date: 5/9/2013